



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-A-01

Job Sheet 170584



Part No: RBE350A94-3700-A-01

Job Qty: 16 ea

Part Name: Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 2/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-3700-A Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea		2/13/18	0.00	0.00	Start Up Machining-4		
110	CNC Lathe	18 pcs		2/13/18	0.00	4.50	MORI SL-154		
120	QC	18 pcs		2/13/18	0.00	0.00	QC2		
130	QC	18 pcs		2/13/18	0.00	0.00	QC8		
135	HandFinish	18 pcs		2/13/18	0.00	1.80	HandFinish7		
150	Outsource	18 pcs		2/13/18	0.00	0.00	Outsource12		
160	Packaging	18 pcs		2/13/18	0.00	0.00	Packaging2		
170	QC	18 pcs		2/13/18	0.00	0.00	QC6		
180	Packaging	18 pcs		2/13/18	0.00	0.00	Packaging3		
210	QC21-SA	18 Ea		2/13/18	0.00	0.00			

Part Op 110 - 1-Machine as per FOLIO FB 780 FOLIO REV: _____ DWG REV: _____ 2-Debur

Descriptions: 3-Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

135 - Bead blast

150 - Issue P/O to Groupe Altech; PO 025313 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-A513-T-0.750W0.085	A513 Seamless Alloy Steel Round Tubing 0.75"dia. x 0.085" Wall	19.8000 (1.1 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.



Container No: S044526



Part: RBE350A94-3700-A-01

Job No: 170584

Serial No/Batch: S044526

Revision: RBE350A94-3700-A

Inspector:

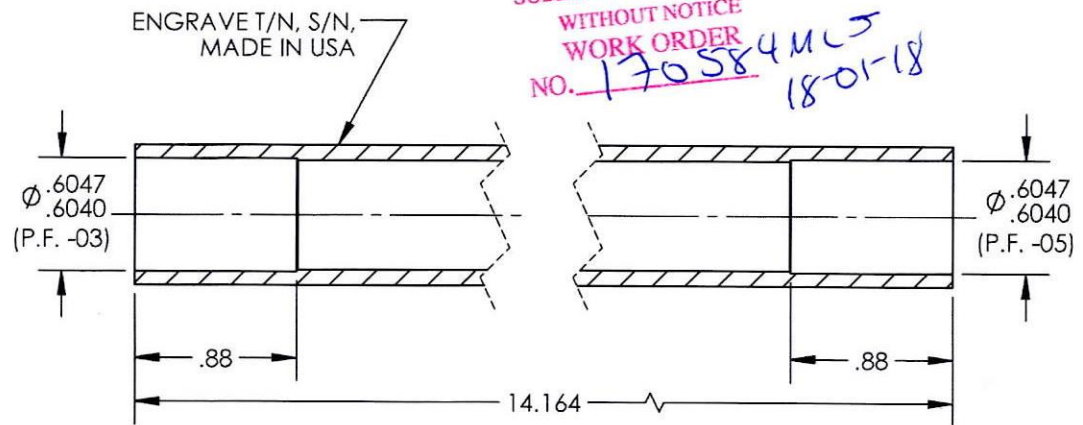
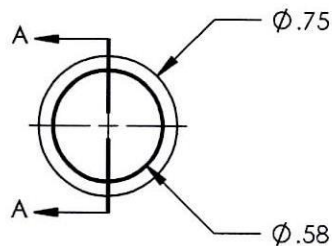
Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 1/17/18 11:28 AM Dart.lajeunesse.marie

ML 3-27

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	15-0212	-01 CHD OAL WAS 14.173 IS 14.164. ADDED ENGRAVE NOTE.	8/14/2015	RJC	JAG
7	16-0282	-01 ADDED DIMS Ø.6040-.6047 (P.F. -03), .88, Ø.6040-.6047 (P.F. -05), .88. ADDED FINISH BLACK OXIDE QMSI-6.2.2, B.O. REV D. CHD MAT'L WAS STEEL IS DOM.	1/3/2017	DPD	JAG



SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170584 MLC
18-01-18

(-01)
TUBE

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL LONG BRACE	
DWG NO. RBE350A94-3700-A-01	REV 7
MAT'L DOM	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QMSI-6.2.2, B.O. REV D	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125/✓
CHECKED: MACKOVJAK	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER
DATE 8/21/2012	ASME Y14.5M-2009
SHEET 3 OF 5	USED ON MODEL
	EUROCOPTER AS350/355

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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				Lead hand / Supervisor Approval Verification																																																																
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OTHER :																																																																				



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039313**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039313
PO Date: 3/14/18
Due Date: 4/6/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	172430	269T9281	Wrench, Splined Fitting HEAT TREAT TO RC 25-32 1--Issue P/O to Metcore ; P/O _____ RC _____ 2-Bead blast 3- Certificate of Conformity is required ***NOTE*** DROP SHIP TO FINISHER Metcore to ship directly to Groupe Altech or ATG	Firmed	4/6/18	2 pcs	0 pcs	2 pcs	\$37.50/pcs	\$75.00
2	172923	RBE350A93-3300-20	T/R Hub Socket -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/6/18	6 pcs	0 pcs	6 pcs	\$3.87096774/pcs	\$23.23
3	170584	RBE350A94-3700-A-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/6/18	19 pcs	0 pcs	19 pcs	\$3.87096774/pcs	\$73.55
4	169801	RBW109-3130-83-111-1	Weldment Black oxide	Firmed	4/6/18	6 pcs	0 pcs	6 pcs	\$3.87096774/pcs	\$23.23
Grand Total:										\$195.00

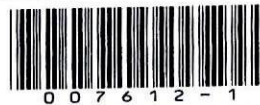
Order Notes

CL

Plex 3/21/18 8:08 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

007612- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax:.

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
21-Mar-2018		Curtis Anderson				PO039313			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	RBE350A93-3300-20 Rev.	RBE350A93-3300-20 01 -OXIDE BLACK [OXIDE BLACK]		OXIDE-BLACK CH	6	6	0	0	0
3	RBW109-3130-83-111-1 Rev.	RBW109-3130-83-111-1 01 -OXIDE BLACK [OXIDE BLACK]		OXIDE-BLACK CH	6	6	0	0	0
4	RBE350A94-3700-A-01 Rev.	RBE350A94-3700-A-01 01 -OXIDE BLACK [OXIDE BLACK]		BLACK-OXIDE CH	19	19	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.